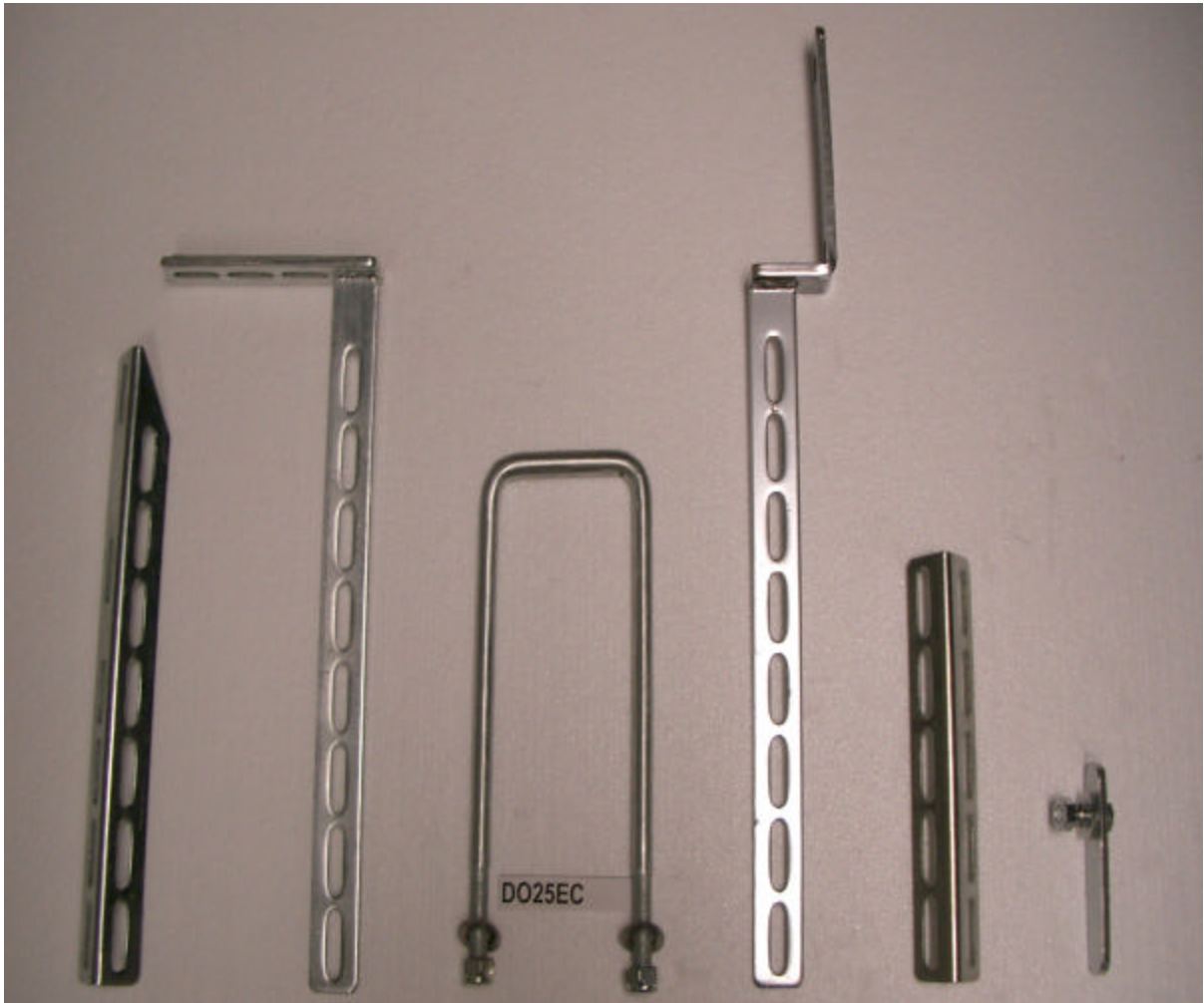


NO-DRILL BRACKET PART# DO25EC
COMPONENT BREAKDOWN



#1
6 pcs

#2
4 pcs

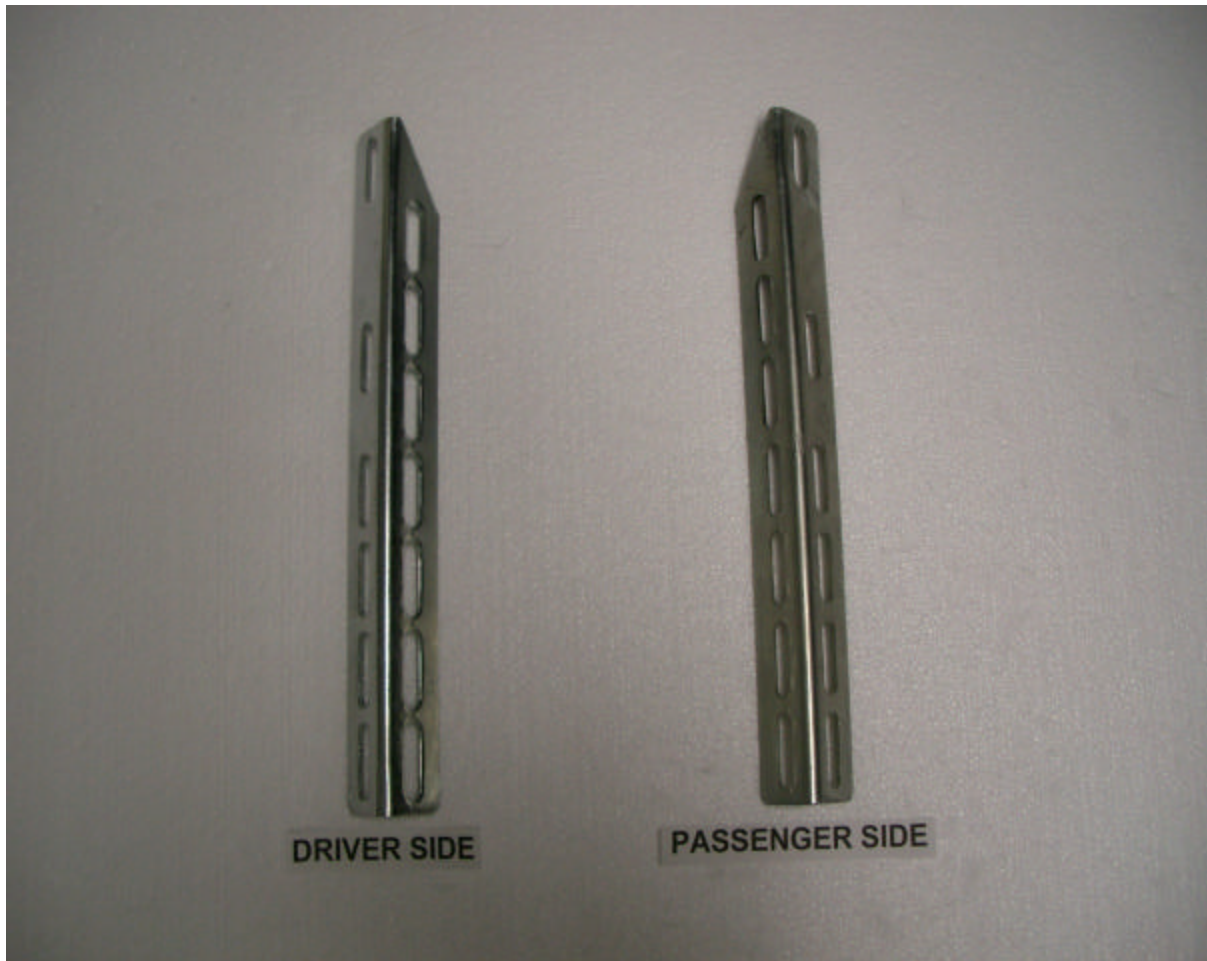
#3
2 pcs

#4
2 pcs

#5
6 pcs

#6
10 pcs

DODGE NO-DRILL BRACKET#1 SPECIAL INSTRUCTIONS



For all Dodge no-drill brackets, please take note of the following special instructions for Bracket# 1 (extension bracket).

DRIVER SIDE

1. The top face of Bracket# 1, the face without the diagonal cut, should be facing up. This is the part where the bottom of the runner board would be connected to.
2. The side face of Bracket# 1, the face with the diagonal cut, should be pointing towards the outside of the vehicle. The diagonal cut has been placed so that Bracket# 1 will not be seen from the driver side of the vehicle once the running board has been installed.

PASSENGER SIDE

1. The top face of Bracket# 1, the face without the diagonal cut, should be facing up. This is the part where the bottom of the runner board would be connected to.
2. The side face of Bracket# 1, the face with the diagonal cut, should be pointing towards the outside of the vehicle. The diagonal cut has been placed so that Bracket# 1 will not be seen from the passenger side of the vehicle once the running board has been installed.

NO-DRILL BRACKET PART# DO25EC

02-06 DODGE RAM 2500 SLT EXTENDED CAB

NOTE: All instructions are for the driver side unless otherwise specified. For the passenger side, orientation of the main frame bracket will be reversed and sequence of the main frame, pinch weld, and extension brackets will also be reversed for proper alignment.)

A. FRONT BRACKET



PICTURE# 1



PICTURE# 2



PICTURE# 3



PICTURE# 4

1. Locate hole on chassis located after the chassis bushing assembly (Picture# 1). Insert nut plate, Bracket# 6, into the hole making sure not to drop the plate inside chassis by spreading out the wires welded to the nut plate (Picture# 3). Install Bracket # 2 on the nut plate (Picture# 1).
2. Locate existing hole on the inside panel of the pinch weld. This hole is covered by a protective tape that needs to be removed (Picture# 2). Insert nut plate, Bracket# 6, into this hole making sure that the nut plate does not fall in by spreading the wires welded to the nut plate (Picture# 3). Install Bracket# 5 onto the nut plate.
3. Align Bracket#1 with Bracket# 2&5. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2nuts (Picture# 3). Follow special instructions for Bracket# 1 installation.

B. MIDDLE BRACKET



PICTURE# 1



PICTURE# 2



PICTURE# 3

1. Look for existing hole in the middle part of the chassis in front of the chassis bushing assembly (Picture# 1). Insert nut plate, Bracket# 6, into the hole making sure not to drop the plate inside chassis by spreading out the wires welded to the nut plate. Install Bracket # 2 on the nut plate (Picture# 2).
2. Locate existing hole on the inside panel of the pinch weld. This hole is covered by a protective tape that needs to be removed. Insert nut plate, Bracket# 6, into this hole making sure that the nut plate does not fall in by spreading the wires welded to the nut plate. Install Bracket# 5 onto the nut plate.
3. Align Bracket# 1 with Bracket# 2&5. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2nuts (Picture# 3).

C. REAR BRACKET



PICTURE# 1



PICTURE# 2



PICTURE# 3

1. Towards the back of the cab, look for the part of the chassis where the emergency brake cable is extended. Loop the u-bolt, Bracket# 3, over the chassis after the emergency brake cable extension, making sure that the emergency brake wire is cleared (Picture# 1).
2. Install Bracket# 4 onto the u-bolt using self locking nuts (Picture# 2&3).
3. Locate existing hole on the inside panel of the pinch weld. This hole is covered by a protective tape that needs to be removed. Insert nut plate, Bracket# 6, into this hole making sure that the nut plate does not fall in by spreading the wires welded to the nut plate. Install Bracket# 5 onto the nut plate.
4. Align Bracket# 1 with Bracket# 4&5. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2nuts (Picture# 3).

