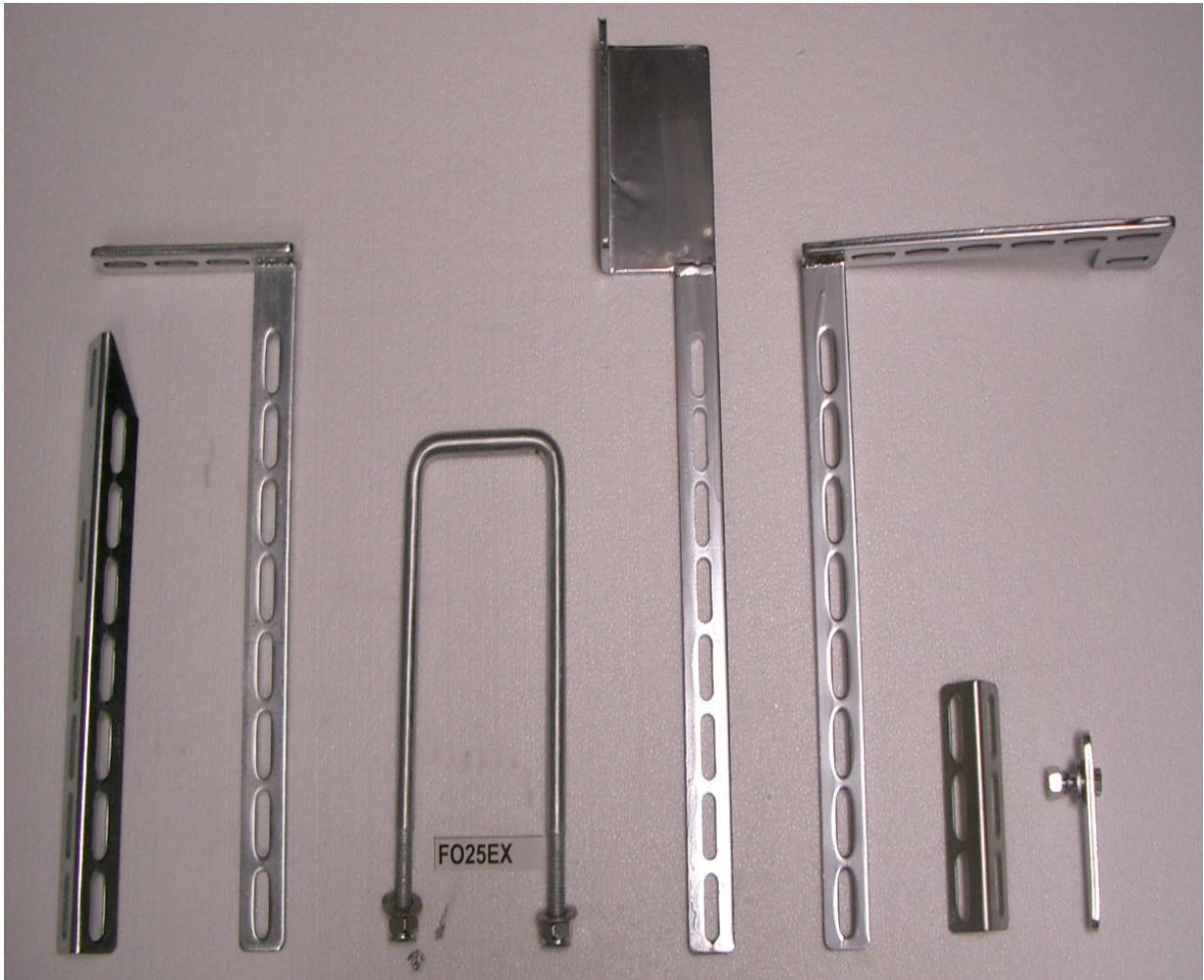


NO-DRILL BRACKET PART# FO25EX COMPONENT BREAKDOWN



- | | | | | | | |
|-------|------|-------|-------|-------|-------|-------|
| #1 | #2 | #3 | #4 | #5 | #6 | #7 |
| 6 pcs | 2 pc | 2 pcs | 2 pcs | 2 pcs | 6 pcs | 1 pcs |

NO-DRILL BRACKET PART# FO25EX

99-06 FORD F250/350 SUPER DUTY

SUPER CAB & CREW CAB

NOTE: All instructions are for the driver side unless otherwise specified. For the passenger side, orientation of the main frame bracket will be reversed and sequence of the main frame, pinch weld, and extension brackets will also be reversed for proper alignment.)

A. FRONT BRACKET, DRIVER SIDE



PICTURE# 1

1. Look for the u-brace located behind the driver side front wheel that is held onto the chassis with 3 bolts. Look for the bolt to the right of the U-brace, remove this bolt, and install Bracket# 2 using the same bolt (Picture# 1).
2. Install Bracket# 6 on the second existing hole of the pinch weld, making sure that Bracket# 2 is perpendicular to the body of the truck.
3. Align Bracket# 1 with Bracket# 2&6. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2 nuts.

B. FRONT BRACKET, PASSENGER SIDE



PICTURE# 1

1. Look for 2 existing nuts located on the chassis above the u-brace on the passenger side of the truck (Picture# 1). Remove the lowest bolt. Install Bracket# 5 and tighten down using the original nut.
2. Install Bracket# 6 on one of the existing holes on the pinch weld area, making sure that Bracket# 5 is perpendicular to the body of the truck.
3. Align Bracket# 1 with Bracket# 5&6. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2 nuts (Picture# 1).

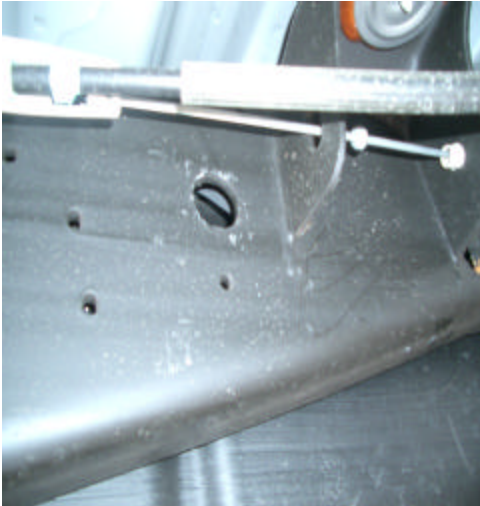
C. MIDDLE BRACKET



PICTURE# 1

1. Look for the chassis bushing assembly located towards the middle of the cab. Slip Bracket# 3 over the chassis behind the bushing assembly. Install Bracket# 4 onto Bracket# 3 using 2 washers and 2 self-locking nuts (Picture# 1).
2. Install Bracket# 6 onto an existing hole in the pinch weld area, making sure that Bracket# 4 is perpendicular to the body of the truck (Picture# 1).
3. Align Bracket# 1 with Bracket# 4&6. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2 nuts.

D. REAR BRACKET, DRIVER SIDE



PICTURE# 1



PICTURE# 2



PICTURE# 3

1. Locate existing hole on the side of the chassis before the bushing assembly where the chassis starts to curve up (Picture# 1). Insert a nut plate, Bracket# 7, in the hole. Install Bracket# 5 onto Bracket# 7 using a washer, lock washer, and a bolt (Picture# 2).
2. Install Bracket# 6 on the first existing hole on the pinch weld area making sure that Bracket# 5 is perpendicular to the body of the truck (Picture# 3).
3. Align Bracket# 1 with Bracket# 5&6. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2 nuts (Picture# 3).

D. REAR BRACKET, PASSENGER SIDE



PICTURE# 1

1. Locate existing hole on the side of the chassis before the bushing assembly where the chassis starts to curve up (Picture# 1). Insert a nut plate, Bracket# 7, in the hole. Install Bracket# 5 onto Bracket# 7 using a washer, lock washer, and a bolt (Picture# 1).
2. Install Bracket# 6 on the first existing hole on the pinch weld area making sure that Bracket# 5 is perpendicular to the body of the truck (Picture# 1).
3. Align Bracket# 1 with Bracket# 5&6. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2 nuts (Picture# 1).