

# NO-DRILL BRACKET PART# GM25EL COMPONENT BREAKDOWN



#1	#2	#3	#4	#5	#6	#7	#8
6 pcs	2 pcs	2 pcs	2 pcs	1 pc	6 pcs	1 pc	1 pc

## PINCH WELD BRACKET SPECIAL INSTRUCTIONS



Before installing the pinch weld bracket on the vehicle, please follow these instructions:

1. Install a nut on the bolt, tightened down halfway through the length of the bolt thread.
2. Install a lock washer after the nut.
3. Tighten down the bolt-nut-lock washer assembly onto the pinch weld bracket. Make sure that the lock washer does not fall off the bolt.
4. Slip the pinch weld bracket onto the proper pinch weld location. Tighten down the bolt to hold the bracket in place. Once the bracket is sufficiently tightened down on the pinch weld, tighten down the nut towards the pinch weld thereby compressing the lock washer. The lock washer is necessary to prevent the assembly from loosening up.

**NO-DRILL BRACKET PART# GM25EL  
00-06 CHEVY/GMC SILVERADO/SIERRA  
EXTRA/CREW CAB 2500/3500 HD LONG BED**

**NOTE:** All instructions are for the driver side unless otherwise specified. For the passenger side, orientation of the main frame bracket will be reversed and sequence of the main frame, pinch weld, and extension brackets will also be reversed for proper alignment.)

A. FRONT BRACKET



PICTURE# 1



PICTURE# 2

1. Look for 2 existing holes on the bottom part of the front chassis located after the stopper for the emergency brake cable housing (Picture# 1&2). Slip u-bolt, Bracket# 2, in from the inner channel of the chassis (Picture# 1). Tighten down Bracket# 3 onto the u-bolt using 2 washers and 2 self-locking nuts (Picture#2).
2. Install Bracket# 6 on the pinch weld area, making sure that Bracket# 3 is perpendicular to the body of the truck (Picture# 2). Follow special instructions for pinch weld bracket installation.
3. Align Bracket# 1 with Bracket# 3&6. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2 nuts (Picture# 2).

## B. MIDDLE BRACKET



PICTURE# 1

1. Look for the chassis bushing assembly located towards the middle of the chassis between the 2 doors (Picture# 1). Remove the original bolt and insert Bracket# 4 then tighten down the assembly using the original bolt (Picture# 1).
2. Install Bracket# 6 on the pinch weld area, making sure that Bracket# 4 is perpendicular to the body of the truck (Picture# 1).
3. Align Bracket# 1 with Bracket# 4&6. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2 nuts (Picture# 1).

## C. REAR BRACKET DRIVER SIDE



PICTURE# 1



PICTURE# 2

1. Locate existing bolt located on the side of the chassis where the chassis begins to curve up towards the rear part of the cab (Picture# 1).
2. Attach Bracket# 5 using the existing bolt (Picture# 2).
3. Install Bracket# 6 on the pinch weld area, making sure that Bracket# 5 is perpendicular to the body of the truck.
4. Align Bracket# 1 with Bracket# 5&6. Tighten down with 2 bolts, 4 washers, 2 lock washers, and 2 nuts.

### C. REAR BRACKET, PASSENGER SIDE



PICTURE# 1



PICTURE# 2

1. Locate existing hole on diagonal plate attached to the chassis towards the rear of the cab (Picture# 1). Tighten down Bracket# 7 using a nut plate, Bracket# 8, a bolt, washer, and lock washer (Picture# 1).
2. Install Bracket# 6 on the pinch weld area, making sure that Bracket# 7 is perpendicular to the body of the truck.
3. Align Bracket# 1 with Bracket# 6&7. Tighten down with 2 bolts, 2 washers, 2 lock washers, and 2nuts.