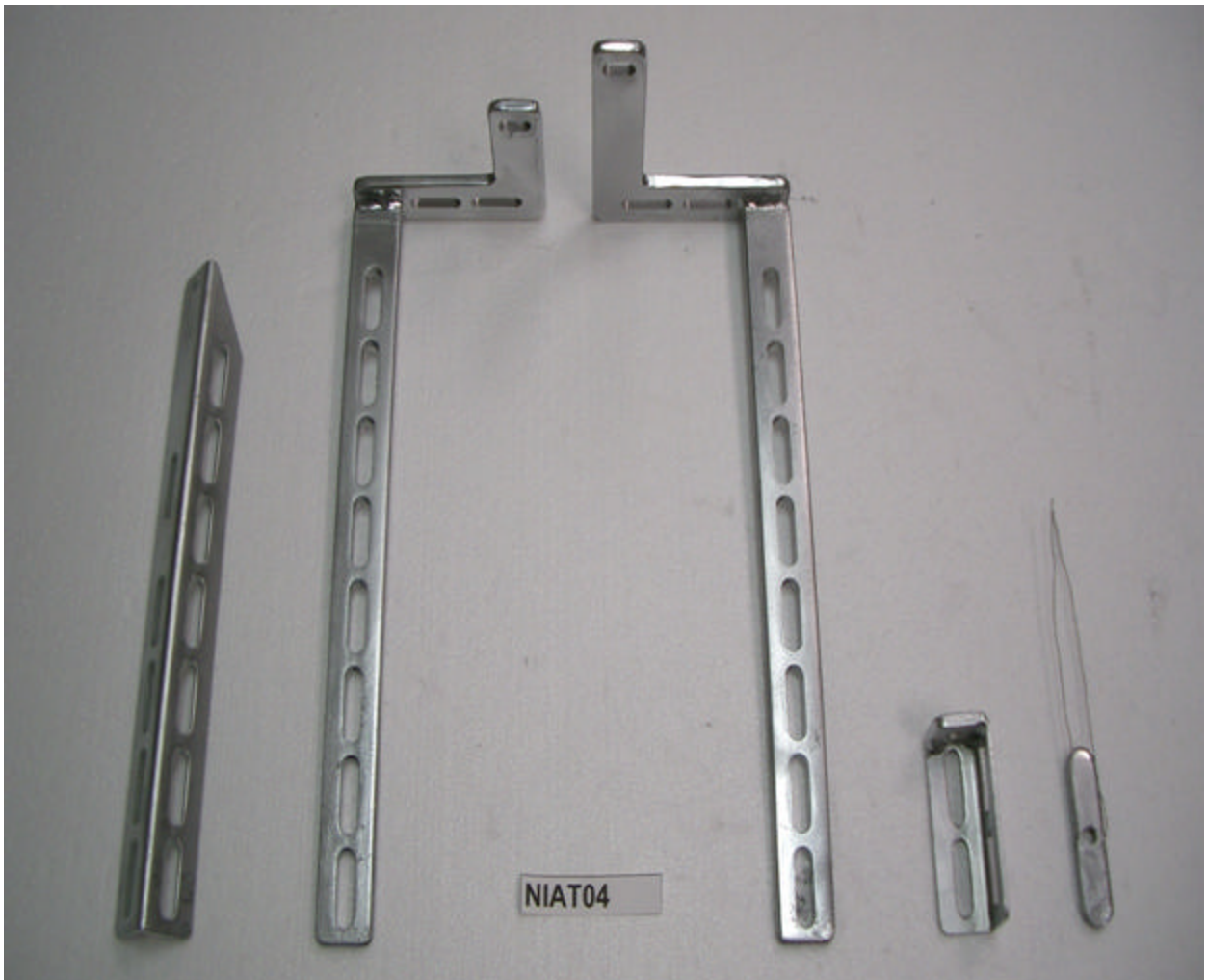


NO-DRILL BRACKET PART# NIAT04 COMPONENT BREAKDOWN



#1
6 pcs

#2
2 pcs

#3
4 pcs

#4
6 pcs

#5
12 pcs

NO-DRILL BRACKET PART# NIAT04

04-06 NISSAN ARMADA / TITAN

NOTE: All instructions are for the driver side unless otherwise specified. For the passenger side, orientation of the main frame bracket will be reversed and sequence of the main frame, pinch weld, and extension brackets will also be reversed for proper alignment.)

A. FRONT BRACKET



PICTURE# 1



PICTURE# 2



PICTURE# 3



PICTURE# 4



PICTURE# 5



PICTURE# 6

1. Look for existing hole on the side of the chassis right before the recessed arrow and insert a nut plate, Bracket# 5 (Picture# 1).
2. Attach Bracket# 2 onto the nut plate with a bolt and lock washer (Picture# 2).
3. Locate drain plug on pinch weld area and remove the drain plug (Picture# 3). Insert nut plate into the hole (Picture# 4).
4. Attach Bracket# 4 to the nut plate on the pinch weld area with a bolt and lock washer (Picture# 5), making sure that Bracket# 2 is perpendicular to the body of the truck (Picture# 6).
5. Align Bracket# 1 with Bracket# 2&4. Tighten down with 2 bolts, 2 washers, 2 lock washers, and 2 nuts (Picture# 6).

B. MIDDLE BRACKET



PICTURE# 1



PICTURE# 2

1. Locate existing hole on the side of the chassis towards the middle of the cab. On the leading smaller hole, insert a nut plate, Bracket# 5 (Picture# 1). Install Bracket# 3 onto the nut plate with a bolt and lock washer.
2. Locate drain plug on the pinch weld area and remove drain plug. Insert nut plate, Bracket# 5, into the hole (Picture# 1) and install Bracket# 5 onto the nut plate with a bolt and lock washer making sure that Bracket# 3 is perpendicular to the body of the truck.
3. Align Bracket# 1 with Bracket# 3&4. Tighten down with 2 bolts, 2 washers, 2 lock washers, and 2 nuts (Picture# 2).

C. REAR BRACKET



PICTURE# 1



PICTURE# 2

1. Locate existing hole on the side of the chassis towards the middle of the rear door. Insert a nut plate, Bracket# 5, into the hole. Attach Bracket# 3 onto the nut plate with a bolt and lock washer (Picture# 1&2).
2. Look for drain plug on the pinch weld area in the middle of the rear door. Remove the drain plug and insert a nut plate, Bracket# 5 (Picture# 1). Install Bracket# 4 onto the nut plate with a bolt and lock washer, making sure that Bracket# 3 is perpendicular to the body of the truck.
3. Align Bracket# 1 with Bracket# 3&4. Tighten down with 2 bolts, 2 washers, 2 lock washers, and 2 nuts (Picture# 2).